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APPLICATION NO. FILING DATE		LING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/680,303 10/08/2003		10/08/2003	Osamu Takagi	016887-1100	5483	
22428	7590	08/03/2006		EXAMINER		
FOLEY AN SUITE 500	ND LARI	ONER LLP	LEUNG, PHILIP H			
3000 K STR	EET NW		ART UNIT	PAPER NUMBER		
WASHING?	ron, DC	20007	3742			

DATE MAILED: 08/03/2006

Please find below and/or attached an Office communication concerning this application or proceeding.

		Ap	plication No.	Applicant(s)						
Office Action Summary			/680,303	TAKAGI ET AI	L.					
			aminer	Art Unit						
		Phi	lip H. Leung	3742						
The Period for Rep	MAILING DATE of this commun y	ication appears	on the cover sheet v	with the correspondence	address					
WHICHEVE - Extensions of after SIX (6) N - If NO period fo - Failure to reply Any reply rece	NED STATUTORY PERIOD F R IS LONGER, FROM THE N time may be available under the provisions IONTHS from the mailing date of this comr or reply is specified above, the maximum st y within the set or extended period for reply ived by the Office later than three months term adjustment. See 37 CFR 1.704(b).	AALING DATE of 37 CFR 1.136(a). nunication. atutory period will app	OF THIS COMMUN In no event, however, may a  ly and will expire SIX (6) MC the application to become A	ICATION.  I reply be timely filed  INTHS from the mailing date of the ABANDONED (35 U.S.C. § 133)	his communication.					
Status										
1)☐ Respo	onsive to communication(s) file	ed on								
		2b)⊠ This actio	on is non-final.							
3) Since	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is									
closed	closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213.									
Disposition of	Claims									
4)⊠ Claim	Claim(s) <u>34 and 45-52</u> is/are pending in the application.									
4a) Of	4a) Of the above claim(s) is/are withdrawn from consideration.									
5)⊠ Claim	Claim(s) 34 is/are allowed.									
6)⊠ Claim	Claim(s) <u>45,46 and 49-52</u> is/are rejected.									
7)⊠ Claim	Claim(s) 47 and 48 is/are objected to.									
8) Claim	8) Claim(s) are subject to restriction and/or election requirement.									
Application Pa	pers									
9)☐ The sp	ecification is objected to by th	e Examiner.								
_	10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner.									
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).										
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).										
11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.										
Priority under 3	5 Ú.S.C. § 119									
<ul> <li>12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).</li> <li>a) All b) Some * c) None of:</li> <li>1. Certified copies of the priority documents have been received.</li> <li>2. Certified copies of the priority documents have been received in Application No</li> <li>3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).</li> <li>* See the attached detailed Office action for a list of the certified copies not received.</li> </ul>										
2)  Notice of Draf 3)  Information D	erences Cited (PTO-892) tsperson's Patent Drawing Review (P sclosure Statement(s) (PTO-1449 or lail Date		Paper No	Summary (PTO-413) (s)/Mail Date Informal Patent Application ( 	PTO-152)					

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## **DETAILED ACTION**

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- 1. The Office action mailed on 7-3-2006 has been supplemented as follows to correct minor errors in claim numbers. Any inconvenience this may have caused is sincerely regretted.
- 2. The indicated allowability of claims 45, 46 and 49-52 is withdrawn in view of the newly discovered reference(s) to Morigami (JP 10-074001) together with the comments in the Japanese Office action cited by the applicant. Rejections based on the newly cited reference(s) follow.
- 3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 4. Claims 45, 46, 49, 51 and 52 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kato et al (US 5,752,150), in view of Asada (JP 3-90200) (both previously cited) and Morigami (JP 10-074001) (newly cited by the applicant).

Kato shows in Figures 2 and 9-12, a fixing device using induction heating for causing alternating current to pass through an electromagnetic induction coil 3, 22, which is arranged so as to be close to an endless member 5 having a metal layer of a conductive material (see col. 11, lines 32-45), to cause said endless member to generate heat to heat a member to be fixed, wherein said coil has a plurality of unit wires 301-304 (Figures 16-18), formed of litz wires that

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are individually insulated, col. 11, lines 9-12 and it also includes an insulating member 39 for covering the coil 22 and the holder to isolate the coil from the heating member 5 (see Figures 28-31 and col. 18, line 14 - col. 20, line 13). It states that the insulating member 39 may be a coating (col. 19, lines 9-14). Kato does not explicitly state that the induction coil comprises a litz wire that includes a plurality of single wires and a second heat resin layer coated on a surface of the coil unit with the second resin layer bonds and fixes the single wires with the core together. Asada shows an induction heating device with an induction heating coil formed of a litz wire 32, intertwisted with a plurality of enamel insulated wires and a waterproof insulation coating 36 on the outside of the litz wires (see Figure 2 and the English abstract). Morigami shows an induction heating image fixing device including a roller endless member having a metal layer (Refer to "metal sleeve 17" and Paragraph [0043]) of a conductive material, to cause said endless member to generate heat to heat a member to be fixed; wherein said electromagnetic induction coil is wound onto a non-magnetic material core coated either with a resin or paint (Refer to Figure 4, Paragraphs [0067] and [0071]). It would have been obvious to one having ordinary skill in the art at the time the invention was made to modify Kato to use an insulating coating on the litz wires and to provide more coating of resin layers on the coil and core for better insulation and waterproofing of the coil to prevent breakdown, in view of the combined teaching of Asada and Morigami. The exact coating material would have been a matter of engineering expediency once it is taught to use a resin coating such as polyamide by Morigami and can be determined through routine experimentation depending on the operation conditions and requirements such as the heating temperature.

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5. Claim 50 is rejected under 35 U.S.C. 103(a) as being unpatentable over Kato et al (US 5,752,150), in view of Asada (JP 3-90200) and Morigami (JP 10-074001), as applied to claims

45, 46, 49, 51 and 52 above, and further in view of Netzer (US 2,888,541) (previously cited).

Kato combined with Asada and Morigami shows every feature and structure except for the explicit showing how the induction coil and the core are bonded. Netzer shows that it is notoriously old and well known in the art of induction heating coil assembly to form a coil winding with a multiple strand conductor of induction heating devices to use an adhesive (such as a resinous composition) with mica powders to bind and insulate the coil turns and core together (see Figures 1 and 2, col. 1, lines 39-59 and col. 4, line 61 – col. 5, line 21). It would have been obvious to one having ordinary skill in the art at the time the invention was made to modify Kato combined with Asada and Morigami to use an adhesive with mica powders for bonding the coil turns and the core together for better insulation and heat protection, in view of the teaching of Netzer (see col. 6, lines 42-75).

- 6. Claim 34 is allowed.
- 7. Claim 47 and 48 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

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Any inquiry concerning this communication or earlier communications from the examiner should be directed to Philip H. Leung whose telephone number is (571) 272-4782.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Robin Evans can be reached on (571)-272-4777. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

Philip H Leung (Primary Examiner

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PLeung/pl 7-13-2006